MINISTRY OF CITY PLANNING & WATER SUPPLY

NATIONAL WATER SUPPLY & DRAINAGE BOARD

PRE-QUALIFICATION OF MANUFACTURER FOR SUPPLY OF UPVC PIPES & FITTINGS

REPORT NO. 02

BI ANNUAL AUDIT OF PRE-QUALIFIED UPVC MANUFACTURERS

EVALUATION REPORT

JULY 2018

PVC PIPES & FITTINGS MANUFACTURERS

(01) **GENERAL**

There are Seven Manufacturers were pre-qualified by the NWSDB to supply PVC pipes & fittings to the NWSDB as at 19th December 2017. As per the terms of the pre-qualification, the pre-qualified manufacturers have been requested to submit the following certificates for bi annual review in order to check whether they continue with the valid certificates to meet the pre-qualification condition.

(02) NWSDB REQUIREMENTS FOR uPVC PIPES & FITTINGS

Manufacturer shall have the following certificates issued by SLSI or accredited agency which is a member of IAF.

- a. SLS 147:2013, Product Conformity Certificate for uPVC pipes.
- b. ISO 9001:2008/2015, Quality Management System Certificate for the pipe manufacturing factory.
- c. SLS 659:2015 or ISO 1452-Part 3 Product Conformity Certificate for Mechanical welded fittings (Rubber ring joints) / solvent welded fittings.
- d. ISO 9001:2008/2015, Quality Management System Certificate for the fittings manufacturing factory.
- e. SLS 935:1991 for solvent cement.
- f. ISO 9001:2008/2015, Quality Management System Certificate for the Solvent cement manufacturing factory.
- g. If DI fittings are provided instead of uPVC fittings.
 - (i) EN 12842/EN 545/ISO 2531, Product Conformity Certificate for DI fittings.
 - (ii) ISO 9001:2008/2015, Quality Management System Certificate for DI fittings manufacturing factory.
- h. BSEN 681-1 /ISO 4633/SLS ISO 4633, Product Conformity Certificate for joint rings.
- i. ISO 9001:2008/2015 Quality Management System Certificate for joint rings manufacturing factory.

(03) TECHNICAL REVIEW OF MANUFACTURERS

3.1 Evaluation

As per the terms of the pre-qualification of manufacturers, the pre-qualified manufacturers were requested to submit the required certificates before 11th December 2017 for biannual review in order to check whether they continue with the valid certificates to meet the pre-qualification condition.

3.2 Detailed Evaluation

3.2.1 St. Anthony's Industries Group (Pvt) Ltd

The manufacturer has already been included in the pre-qualified manufacturers list for supply PVC Pipes and fittings.

The position of the certificates produced by the manufacturer for the bi-annual audit and their authenticity are given below.

The manufacturer has changed their Rubber ring manufacturer M/s Polymer Products Impex (Private) Limited to M/s Samson International PLC.

Requirement	Submission	Remarks	Annexure
SLS 147:2013	Submitted	Approved dia	Annex 01
	valid upto 13-01- 2019	range 20mm-	
		315mm	
SLS 659:2015	Submitted	Approved dia	Annex 02
	valid upto 31-12- 2018	range 20mm-	
		160mm	
SLS 935:1991	Submitted-		Annex 03
	valid upto 18-03- 2019		
ISO 9001:2015 for pipes, pipe	Submitted		Annex 04
fittings & solvent cement	valid upto 22-02- 2020		
manufacturing factory			
ISO 9001:2008 for rubber rings	Submitted	Rubber rings	Annex 05
manufacturing factory	valid upto 15-09- 2018	from M/s.	
		Samson	
		International	
		PLC	
Guarantee to supply Rubber	Submitted		Annex
Rings to uPVC pipe manufacturer			05a

3.2.2 Central Industries PLC

The manufacturer has already been included in the pre-qualified manufacturers list for supply PVC Pipes and fittings.

The position of the certificates produced by the manufacturer for the bi-annual audit and their authenticity are given below.

Requirement	Submission	Remarks	Annexure
SLS 147:2013	Submitted	Approved dia range	Annex 06
	valid upto12-05-2018	20mm-280mm	
SLS 659:2015	Submitted	Approved dia range	Annex 07
	valid upto 18-04-2018	20mm-110mm	
SLS 935:1991	Submitted		Annex 08
	valid upto 28-05-		
	2018		
ISO 9001:2008 for pipes, pipe	Submitted		Annex 09
fittings & solvent cement	valid upto12-11- 2018		
manufacturing factory			
ISO 9001:2008 for rubber	Submitted	Rubber rings from	Annex 10
rings manufacturing factory	valid upto15-09- 2018	M/s. Samson	
		International PLC	

3.2.3 S-lon Lanka (Pvt) Ltd

The manufacturer has already been included in the pre-qualified manufacturers list for supply PVC Pipes and fittings.

The position of the certificates produced by the manufacturer for the bi-annual audit and their authenticity are given below.

Requirement	Submission	Remarks	Annexure
SLS 147:2013	Submitted	Approved dia	Annex 11
	valid upto 31-12-2018	range 20mm-	
		280mm	
SLS 659:2015	Submitted	Approved dia	Annex 12
	valid upto 31-10-2018.	range 20mm-	
		315mm	
SLS 935:1991	Submitted		Annex 13
	valid upto 13-08-2018		
ISO 9001:2008 for pipes, pipe	Submitted		Annex 14

Requirement	Submission	Remarks	Annexure
fittings & solvent cement	valid upto 30-11 2020		
manufacturing factory			
ISO 9001:2008 for rubber	Submitted	Submitted from	Annex 14a
rings manufacturing factory	valid upto15-09- 2018	M/s. Samson	
		International PLC	
Guarantee to supply Rubber	Submitted	Submitted from	Annex 15
Rings to uPVC pipe		M/s. Samson	Annex 15a
manufacturer		International PLC	

3.2.4 Kamal PVC Industries (Pvt) Ltd

The manufacturer has already been included in the pre-qualified manufacturers list for supply PVC Pipes and fittings.

The position of the certificates produced by the manufacturer for the bi-annual audit and their authenticity are given below.

Requirement	Submission	Remarks	Annexure
SLS 147:2013	Submitted	Approved dia	Annex 16
	valid upto 26-05-2018	range 20mm-	
		280mm	
SLS 659:2015	Submitted	Approved dia	Annex 17
	valid upto 26-05-2018	range 20mm-	
		63mm	
SLS 935:1991	Submitted		Annex 18
	valid upto 26-05-2018		
ISO 9001:2008 for pipes, pipe	Submitted		Annex 19
fittings & solvent cement	valid upto 14-09- 2018		
manufacturing factory			
ISO 9001:2008 for rubber	Submitted	Submitted from	Annex 19a
rings manufacturing factory		M/s. Samson	
		International PLC	

3.2.5 Sierra Industries (Pvt) Ltd

The manufacturer has already been included in the pre-qualified manufacturers list for supply PVC Pipes and fittings.

The position of the certificates produced by the manufacturer for the bi-annual audit and their authenticity are given below.

Requirement	Submission	Remarks	Annexure
SLS 147:2013	Submitted	Approved dia	Annex 20
	valid upto 07-07-2018	range 20mm-	
		315mm	
SLS 659:2015	Submitted	Approved dia	Annex 21
	valid upto 24-05-2018	range 20mm-	
		63mm	
SLS 935:1991	Submitted	From Central	Annex 22
	valid upto 28-05-2018	Industries PLC	
ISO 9001:2008 for pipes, pipe	Submitted	From Sierra	Annex 23
fittings manufacturing	valid upto 02-10-2018	Industries	
factory.			
ISO 9001:2008 for solvent	Submitted	From Central	Annex 24
cement manufacturing factory	valid upto 12-11-2018	Industries PLC	
ISO 9001:2008 for rubber	Submitted	From M/s.	Annex 25
rings manufacturing factory	valid upto 15-09-2018	Samson	7 Hillex 23
inigo manaractaring factory	vana apto 13-07-2010	International PLC	

3.2.6 M/s. Samson International PLC

The manufacturer has already been included in the pre-qualified manufacturers list for supply PVC Pipes fittings.

The position of the certificates produced by the manufacturer for the bi-annual audit and their authenticity are given below.

Requirement	Submission	Remarks	Annexure
SLS 147:2013	Submitted	Approved dia	Annex 26
	valid upto 24-05-2018	range 20mm-	
		110mm	
SLS 659:2015	Submitted	Approved dia	Annex 27
	valid upto 24-05-2018	range 20mm-	
		63mm	
SLS 935:1991	Submitted		Annex 28
	valid upto 17-11-2018		

Requirement	Submission	Remarks	Annexure
ISO 9001:2008 for pipes, pipe	Submitted		Annex 29
fittings & solvent cement	valid upto 17-02-2018		
manufacturing factory			
ISO 9001:2008 for rubber	Submitted		Annex 30
rings manufacturing factory	valid upto 15-09-2018		

3.2.7 Duro Pipe Industrial (Pvt) Ltd

The manufacturer has already been evaluated and included in the PVC PQ short list in 19th December 2017 for supplying PVC Pipes up to dia 225mm and fittings upto dia 63mm. Fittings have been supplied by Sierra Industries (Pvt) Ltd.

Therefore the manufacturer has not been invited for the bi-annual audit.

(04) RECOMMENDATION

Having studied on the documents and certificates submitted, SBDRC recommends to prequalify the following manufacturers as Pre-qualified manufacturers for supply of the PVC pipes, fittings, solvent cement and rubber rings as detailed in **Table 1** subjected to the conditions that submission of following updated certificates by these manufacturers as given below.

	Manufacturer	Condition
01	St.Anthony's Industries Group	-
	(Pvt) Ltd	
02	Central Industries PLC	Subject to the submission of updated
		SLS 147 : 2013, SLS 659:2015 &
		SLS 935:1991
03	S-lon Lanka (Pvt.) Ltd.	-
04	Kamal PVC Industries (Pvt.) Ltd	Subject to the submission of updated
		SLS 147 : 2013 , SLS 659:2015 &
		SLS 935:1991
05	Sierra Industries (Pvt.) Ltd	Subject to the submission of updated
		SLS 147 : 2013 , SLS 659:2015 &
		SLS 935:1991
06	M/s. Samson International PLC	Subject to the submission of updated
		SLS 147 : 2013 & SLS 659:2015
07	Duro Pipe Industrial (Pvt) Ltd	Subject to the submission of updated
		SLS 147 : 2013 , SLS 659:2015 &
		SLS 935:1991

Table 1

Recommended List of PVC Pipe Manufacturers - 2018

	Manufacturer's Name	Name & Address of the Pipes & Fitting			Factory Address for joint	Factory Address for Solvent
		Manufacturer	Pressure Class	Dia. Range(mm)	rings	Cement
1	M/s St.Anthony's	Industries Group (Pvt.) M/s St. Anthony's Industries Group (Pvt.)	PN _T 7	32-315	M/s Samson International	M/s St. Anthony's Industries
	Industries Group (Pvt.) Ltd		PN _T 9	32-315	PLC, Akuressa Road, Bogahagoda, Angulugaha,	Group (Pvt.) Ltd.,
	D.u.	Ltd.	PN _T 11	25-315	Galle.	752/1, Dr Danister De Silva Mawatha,
		752/1, Dr Danister De Silva Mawatha, Colombo 09 Tel No. 011-2692161-4 Fax No. 011-2694575, 011-2680500	PN _T 14	20-315		Colombo 09
		Fittings	PN _T 14	20-63		
		M/s St. Anthony's Industries Group (Pvt.)	FN _T 14	20-03		
		Ltd.,752/1, Dr Danister De Silva Mawatha,	PN _T 11	63-160		
		Colombo 09	I INT II	03-100		
2		M/s Central Industries PLC 312, Nawala	PN _T 7	32-280	M/s Samson International PLC, Akuressa Road, Bogahagoda, Angulugaha, Galle.	M/s Central Industries PLC, 312, Nawala Road,Nawala,
	Road, Nawala, F		PN _T 9	32-280		
		Road, Nawala, Rajagiriya Tel No. 011-5303000-1, 011-2806733	PN _T 11	25-280		Rajagiriya
		Fax No. 011-5303031-4	PN _T 14	20-280		
		Fittings				
		M/s Central Industries PLC 312, Nawala Road, Nawala, Rajagiriya	PN _T 14	20		
		Roud, Nawaia, Rajagiiiya				
			PN _T 11	25-110		
			7			

3	M/s S-lon Lanka (Pvt.)	Pipes	PN _T 7	40-280	M/s Samson International	M/s S-lon Lanka (Pvt.) Ltd	
	Ltd	M/s S-lon Lanka (Pvt.) Ltd	PN _T 9	32-280	PLC, Akuressa Road,	515/7,T.B. Jaya Mawatha,	
		515/7,T.B. Jaya Mawatha,	PN _T 11	25-280	Bogahagoda, Angulugaha,	Colombo 07	
		Colombo 07 Tel No. 011-4760100 Fax No. 011-4760170, 011-4760175	PN _T 14	20-280	Galle.		
		Fittings	PN _T 14	20	_		
		M/s S-lon Lanka (Pvt.) Ltd 515/7,T.B. Jaya Mawatha,	DN 11	25 215			
		Colombo 07.	PN _T 11	25-315			
	No.56, Kandawala Mawatha,	Pipes M/s Kamal PVC Industries (Pvt.) Ltd.,	PN _T 7	32-280	M/s Samson International PLC, Akuressa Road, Bogahagoda, Angulugaha, Galle	M/s Samson International	M/s Kamal PVC Industries
4			PN _T 9	32-280		(Pvt.) Ltd., No.56, Kandawala Mawatha,	
		No.56,Kandawala Mawatha, Rathmalana.	PN _T 11	25-280		Rathmalana	
		Tel No. 011-2624800 Fax No. 011-2635520	PN _T 14	20-280			
		Fittings M/s Kamal PVC Industries (Pvt.) Ltd., No.56,Kandawala Mawatha, Rathmalana.		20-63			

5	M/s Sierra Industries (Pvt.) Ltd	Pipes M/s Sierra Industries (Pvt.) Ltd., 39/1A, Galwarusa Road, Koratota, Kaduwela Tel No. 011 -4412000-4 Fax No. 011 -2770291	PN _T 7 PN _T 9 PN _T 11 PN _T 14	32-315 32-315 25-315 20-315	M/s Samson International PLC, Akuressa Road, Bogahagoda, Angulugaha, Galle	M/s Central Industries PLC 312, Nawala Road, Nawala, Rajagiriya
		Fittings M/s Sierra Industries (Pvt.) Ltd., 39/1A, Galwarusa Road, Koratota, Kaduwela	PN _T 14	20-63		
6	M/s. Duro Pipe Industrial (Pvt) Ltd.	M/s. Duro Pipe Industrial (Pvt) Ltd, 793/30, Y W C A Hostel Road, Kadolkelewatta, Seeduwa Tel No. 011-2253860	PN _T 7	32-225 110-225	J Angulugaha Calla	Industrial (Pvt) Ltd, 793/30, Y W C A Hostel Road,
	Seeduwa Tel No. Fax No. Fittings M/s Sierr		PN _T 11	25-225 20-225		Kadolkelewatta, Seeduwa
		Fax No. 011-2253861 Fittings M/s Sierra Industries (Pvt.) Ltd., 39/1A, Galwarusa Road, Koratota,	PN _T 11			
		Kaduwela	PN _T 14	20-63		

7	M/s. Samson International PLC	M/s. Samson International PLC, Gilcroft Estate, Kiribathawila, Baddegama Tel No. 011-2320978-9	PN _T 7	32-90	M/s Samson International PLC, Akuressa Road, Bogahagoda, Angulugaha, Galle	M/s. Samson International PLC, Gilcroft Estate, Kiribathawila, Baddegama
			PN _T 9	110		
			PN _T 11	25-90		
			PN _T 14	20-110		
		Fittings M/s. Samson International PLC, Gilcroft Estate, Kiribathawila, Baddegama	PN _T 14	20		
			PN _T 11	25-63		